

Lecture on the subject  
KKE/TSM - Boosting combustion engine theory

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Podpořeno v rámci projektu CZ.1.07/2.2.00/15.0383  
Inovace studijního oboru Dopravní a manipulační technika  
s ohledem na potřeby trhu práce

# Boosting combustion engine theory

## Supercharging methods

### Impulse charging

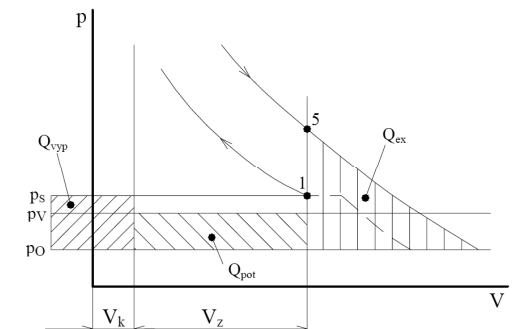
- The aim is conservation of pressure and heat pulses, which are created during exhaust process from cylinder and they transport to the turbine of the turbocharger
- For good efficiency of impulse turbocharging is necessary:
  - Small volume of the exhaust manifold (small diameter and short distance from turbine)
  - Separate manifold from each cylinder

### Impulse charging

- **Energy of the impulse charging  $Q_{imp}$**

$$Q_{imp} = Q_{ex} + Q_{pot} + Q_{vyp}$$

- $Q_{ex}$  – energy losses during expansion
- $Q_{pot}$  – piston potential energy during exhaust stroke
- $Q_{vyp}$  – energy of the flushing air



Total energy given to turbine during impulse charging [2]

# Impulse charging

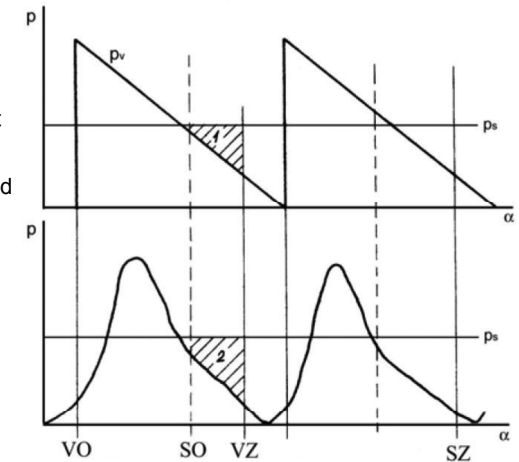
## Losses

- Flow through valves (suction and exhaust)
- Nonstationary phenomena between engine and turbine
- Heat fluxes between engine and surroundings
- Mixing of fresh (flushing) air and exhaust gasses

# Impulse charging

## Pressure waves creation

- Ideal case
  - Exhaust valve opens at very short time (step pressure increase)
  - Step filling of exhaust manifold and drain
  - Without losses
- Real case
  - Gradual pressure increase
  - Gradual manifold filling
  - Losses

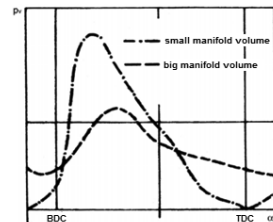


Graph of pressure waves evolution [2]

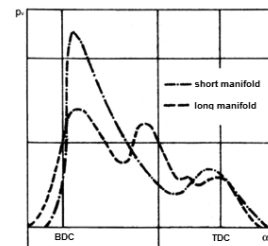
# Impulse charging

## Real evolution of pressure waves is given by:

- Construction parameters of the manifold between the engine and the turbine
  - Manifold volume
  - Length of the manifold



Effect of manifold volume to the pressure waves [2]

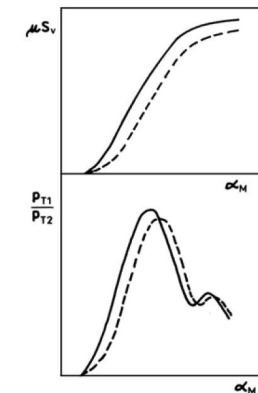


Effect of manifold length to the pressure waves[2]

# Impulse charging

## Real evolution of pressure waves is given by:

- Data from exhaust valves
  - Speed of opening
  - Amount of overlap
  - Moment of opening
  - Flow area of the inlet/outlet valve



Dependence between the valve cross-flow and pressure ratio[2]

## Impulse charging

### Using pulsed operation

- Lower charging pressures
- At engines which high charging pressures during partially load when is necessary a very fast turbine reaction
- At two stroke engines, where is the exhaust gas pressure lower than in 4 stroke engines

## Equipressure charging

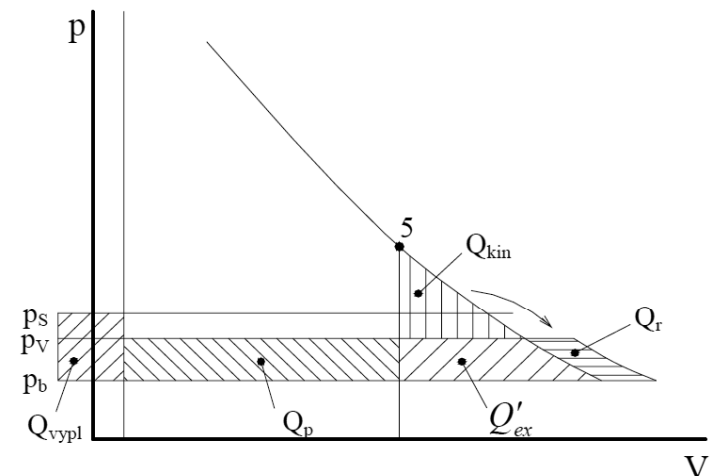
- Using potential and heat energy of exhaust gasses
- Typical is big volume of exhaust manifold with joint output of all cylinders (prevent oscillations at manifold)
- Most of lost energy during expansion is transformed to kinetic energy and this kinetic energy is transformed during turbulence phenomenon to heat energy → energy recuperation.

## Equipressure charging

$$Q_{rov} = Q_{vypl} + Q_p + Q'_{ex} + Q_r = Q_{imp} - Q_z$$

- $Q_{rov}$  – available turbine energy during equipressure charging
- $Q_{vypl}$  – energy of the flushing air
- $Q_p$  – piston potential energy during exhaust stroke
- $Q'_{ex}$  – Energy of the incomplete expansion
- $Q_r$  – recuperated energy (increase temperature before turbine)
- $Q_{imp}$  – available turbine energy during impulse charging
- $Q_z$  – recuperation losses

## Equipressure charging



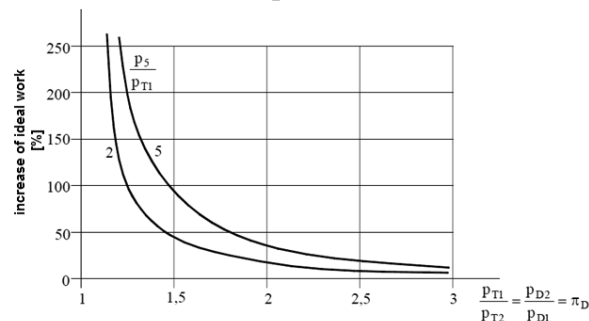
Total energy given to turbine during equipressure charging[2]

# Rovnotlaké přeplňování

## Summary

- Useful for stationary engines (constant load)
- Easy connection of the engine and the turbine (bigger diameter → less flow losses)

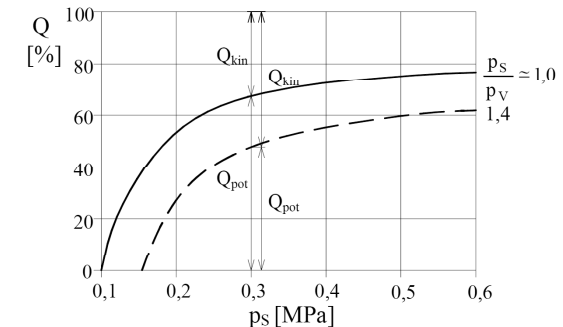
## Comparison



Comparison of equipressure and impulse charging[2]

- Small benefits of impulse charging at high values of expansion pressure

## Comparison



Comparison of impulse and equipressure charging[2]

- If flushing ratio increase  $p_s/p_v$ , then  $Q_{kin}$  increase as well but  $Q_{pot}$  decrease (importance of impulse charge increasing)
- During decrease of engine load (decrease  $p_s$ ),  $Q_{kin}$  is increasing na at the expense of  $Q_{pot}$

## References

- [1] J. Macek; B. Suk : Spalovací motory I. - Praha 1996
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- [4] J. Macek; V. Kliment: Spalovací turbíny, turbodmychadla a ventilátory (Přeplňování spalovacích motorů) – Praha 2003
- [5] Hiereth H., Prenninger P.: Charging the Internal Combustion Engine, Springer, Wien 2007
- [6] Bell C : Maximum Boost, Bentley Publishers, Cambridge – 1997
- [7] Baines C.N.: Fundamentals of Turbocharging, NREC, Vermont 2005

# DISCUSSION... ...QUESTIONS



## Poděkování

Tento projekt je spolufinancován  
Evropským sociálním fondem a státním rozpočtem České republiky

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